

# Stress and Depaneling Scored

- All customers worry about stress created when separating scored boards, especially when parts or solder joints are close to the score line. Here is a helpful guide on our machines that categorize by distance from the score line:

Machine	Safe Distance from Score Line	Price
<b>VPD2-400 (Pizza Cutter)</b>	.060"	\$4200
<b>VPD3-1 or 1M</b>	.040"	\$7950 or \$4200
<b>VPD5</b>	.020"	\$12,500



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