



***Robotic Soldering Application Development  
Form for Sample Test Trial***

**1. End User Information:**

**Company:** \_\_\_\_\_  
**Contact Name:** \_\_\_\_\_  
**Address:** \_\_\_\_\_  
**Phone:** \_\_\_\_\_ **Email:** \_\_\_\_\_

**2. Application Information: Please describe your application:**

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

**3. Production data:**

- a. How much are you currently producing? \_\_\_\_\_
- b. How many shifts do you have per day? \_\_\_\_\_
- c. How long are the shifts? \_\_\_\_\_
- d. How would you describe issues of quality?

\_\_\_\_\_  
\_\_\_\_\_

- e. What type of system are you considering:  
Desktop \_\_\_\_\_ In-Line SCARA \_\_\_\_\_ Cartesian \_\_\_\_\_ Orthogonal \_\_\_\_\_
- f. Would you like us to quote a complete system with conveyor \_\_\_\_\_
- g. Is this a lead-free application \_\_\_\_\_

**4. Solder and flux material:**

Please specify the type, diameter, material breakdown, and manufacturer of the solder you are now using: \_\_\_\_\_

Would you like us to use your exact solder? \_\_\_\_\_

If you want Fancort to use the exact wire solder for proof of concept, please include at least one-half role of wire solder with your sample parts.

What type of flux are you using? \_\_\_\_\_

**5. Iron tip temperature:**

What is the current soldering tip temperature? \_\_\_\_\_

What is the maximum soldering tip temperature? \_\_\_\_\_

**6. Current cycle time for parts:**

How long does it currently take for you to solder the parts? \_\_\_\_\_

**7. Target cycle time for parts:**

What is your target time to solder the parts? \_\_\_\_\_

**8. Other information:** Is there any other information you would like us to know about the application?

---

---

---

**9. Would you like a video of this application?** \_\_\_\_\_

**10. Do you anticipate needing both point-to-point and line soldering in the future?**

\_\_\_\_\_ Yes                      \_\_\_\_\_ No

Please send this sheet with at least ten loose work pieces, a spool of your solder with a complete finished sample to the address and contact below:

**Phil Van Pelt  
Fancort Industries, Inc.  
31 Fairfield Place  
West Caldwell, NJ 07006  
Phone: 1-888-Fancort ; Extension 239 Fax: 973-575-9234  
pvanpelt@fancort.com**